

Maintaining Your Kangen Machine – Machine Maintenance Guide

The life expectancy of your machine and the therapeutic effect of the water it will produce depends on how well the machine is maintained. The disappearance of the white H₂ bubbles (the visual 'fogginess') is an indicator that your machine needs to be cleaned.

1. THE AUTOMATIC CLEANING CYCLE

The machine has an automatic "cleaning cycle" it goes through every 5- 8 gallons. This is when the machine reverses the polarity of the plates and continues to run drinking water. The machine will beep while this is happening. Do not collect the water, let it run down the sink. When the machine stops beeping and says Kangen Water (in the Case of the SD501) or goes back to the main menu (in the case of the K8), it is safe to consume the water again.

2. STRONG ACIDIC WATER - 2.5pH AND 11.5pH WATER

The machine will automatically clean itself after every time 2.5pH and 11.5pH water is made. Because of this it is recommended to make a full gallon of 11.5pH and half a gallon of 2.5pH water at the same time. This will help you save on the Electrolysis Enhancer (saline solution).

NOTE: 11.5pH water will get STRONGER as time goes by but the 2.5pH water will weaken after 1 week so be sure your 2.5pH water is fresh.

3. DAILY CLEANING - BEAUTY WATER

Run "Beauty Water" every morning / day and let the water continue to run for four minutes. This process reverses the plates and works against calcium deposits building up on the machine's plates. This water can be collected and used to water plants, wash your face and hair, clean your mirrors/windows, and wash your floors.

NOTE: If you test your water's PH and find that the 9.5 is blue not purple, try running beauty water as described above then retest. If you are using lots of water you will want to do this often to make sure your water is at its best quality.

4. MONTHLY CLEANING - E-CLEAN

Mark it on your calendar! It is important to E-Clean (deep clean) your machine once every month. This will have to be done more frequently (bi-weekly) if you have "hard" water or if you run a lot of water

through your machine. An indicator that it is time to E-Clean and there are mineral deposits on the plates is the hydrogen bubbles disappearing from the water.

Use the cleaning powder and cartridge provided with your machine (to order more supplies, see ordering information in Section 6 of this document.) Here is a link to learn how to do this with the following link www.enagic.com/watertheory_cleanmachine.php You can also find instructions on the DVD or written instructions that came with your machine. If you own a K8 machine your machine will have built-in instructions for you to follow.

The machine needs to sit for a few hours with the E-Clean solution. Then you can put back your machine filter. Be sure to let your cleaning cartridge sit out to dry for at least two days to avoid it becoming moldy.

Tip: Fill up some water for drinking before you E-Clean and start your E-Cleaning right before bed or before you will be out of the house for a number of hours.

5. YEARLY MAINTENANCE

Bring your machine to the nearest Enagic office every 2 years (depending on how much it is used) for servicing and deep cleaning. If your water is very hard, it would be best to do this every year. The cost is approximately \$40.

6. FILTER CHANGE

Changing the filter has nothing to do with cleaning the machine. However, it is important to hit the RESET button above the filter on the SD501 when you change your filter until you hear 'Filter Reset'. This way the machine will count 1,500 gallons and will let you know when you need a new filter. If you use less than 1,500 gallons of water a year it is recommended to change your filter once a year. When you order filters through your ID number you will receive commissions for selling yourself the filter. See supplies ordering instructions in Section 6.

Tip: Filters go on sale for all of June and December.

7. REMOVE THE SALINE SOLUTION CARTRIDGE BEFORE MOVING YOUR MACHINE

Neglecting this small step can compromise your machine.